



# JENSEN-HEALEY SERVICE BULLETIN

JH No. 214

MODEL : JENSEN-HEALEY. CHASSIS NO'S 17309 - 20157  
GROUP : BRAKES & FOOT CONTROLS  
SUBJECT : LOSS OF BRAKE SERVO ASSISTANCE

At Chassis No. 17309 a vacuum actuated water cut off valve was introduced to control the water supply to the heater matrix.

The vacuum connection for this valve is made by cutting the inlet manifold to brake servo hose and inserting a 'T' piece.

Isolated cases in Service have occurred where this 'T' piece if removed for any reason, can be put back in such a way that the manifold to servo hose can subsequently become detached resulting in a reduced brake effect. To prevent this possibility cars should be checked and adhesive used to secure the servo pipes to the 'T' piece.

All vehicles produced between the above quoted chassis numbers are the subject of a recall campaign, and Distributors/Dealers are requested to modify vehicles sold by them in accordance with the procedure below.

A 'Modification Record Card' complete with the chassis number for each vehicle supplied is attached to this bulletin.

Please complete the lower portion of each card and return it to the Warranty Supervisor at Jensen Motors Ltd., Warranty Dept.

A warranty repair time of 0.20 hours will be allowed and up to ten vehicles may be included on one claim form. Use Supplementary Modification Code 06.08.09.42.

To ensure complete coverage of this modification, Distributors/Dealers are requested to check all vehicles entering their workshops and to modify any which require it, advising Jensen Motors Technical Service Dept., of vehicle chassis numbers. To provide a means of identifying modified vehicles the 'T' piece should be marked with a spot of blue paint.

## Procedure :

Remove the inlet manifold to 'T' piece hose, 'T' piece to servo hose and 'T' piece to vacuum valve hose from the water valve 'T' piece and following the cleaning and application instructions apply Loctite IS 12 adhesive to each leg of the 'T' piece. Replace each hose as far as possible onto the 'T' piece.

Note. Some vehicles may not be fitted with Corbin hose clips at the two connections. It is essential that clips are fitted. These are available under Part No. 67303 - Qty. 2 off per car - from Jensen Motors Ltd., Parts Dept.

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Loctite IS 12 cyanoacrylate is available through normal Loctite retail outlets. Loctite is marketed by Douglas Kane Group Ltd., Swallowfields, Welwyn Garden City, Herts. Tel. W.G. 21261 Telex 261277. If difficulty is experienced in obtaining IS 12, contact Douglas Kane direct.

Loctite IS 12 is not available from Jensen Motors Parts Dept.

It is extremely important that the instructions supplied with IS 12 are followed closely. IS 12 must not be allowed to contact body tissue.

A handwritten signature in cursive script, appearing to read 'R. Marshall', is written over a dotted line. The signature is fluid and somewhat stylized.

R. Marshall  
Technical Service Manager.

13th March, 1975.